

View Online at <https://aerobasegroup.com/nsn/5315-00-680-4699>

First End Style:

Chamfered

Overall Length:

Between 1.262 inches and 1.272 inches

Diameter:

Between 0.1873 inches and 0.1875 inches

Effective Length:

0.986 inches

Undercut Diameter:

Between 0.120 inches and 0.125 inches

Undercut Width:

0.072 inches

Undercut Radius:

Between 0.033 inches and 0.036 inches

First End Taper Length:

Between 0.030 inches and 0.050 inches

Second End Relationship With First End:

Identical

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 29.0 degrees and 31.0 degrees

Surface Finish:

10.0 microinches shank end

Material:

Steel comp 420

Material Specification:

Ams5621 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 assn standard single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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