

View Online at <https://aerobasegroup.com/nsn/5315-00-682-1420>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.484 inches and 0.516 inches

**Shank Length:**

Between 0.515 inches and 0.547 inches

**Shoulder Diameter:**

Between 0.234 inches and 0.266 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

Between 3.109 inches and 3.141 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.0923 inches and 0.0930 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.141 inches and 0.172 inches

**First End Taper Length:**

Between 0.016 inches and 0.047 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582, cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

171, 5.4.1 military standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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