

View Online at <https://aerobasegroup.com/nsn/5315-00-682-1420>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.484 inches and 0.516 inches

Shank Length:

Between 0.515 inches and 0.547 inches

Shoulder Diameter:

Between 0.234 inches and 0.266 inches

Shank Diameter:

0.190 inches

Overall Length:

Between 3.109 inches and 3.141 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.0923 inches and 0.0930 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.141 inches and 0.172 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Material:

Steel comp 303

Material Specification:

Astm a582, cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

171, 5.4.1 military standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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