

View Online at <https://aerobasegroup.com/nsn/5315-00-682-1883>

**First End Style:**

Chamfered

**Head Style:**

Flat

**Diameter:**

Between 0.557 inches and 0.559 inches

**Effective Length:**

Between 4.281 inches and 4.344 inches

**Undercut Diameter:**

Between 0.532 inches and 0.538 inches

**Under Head Length:**

Between 4.531 inches and 4.594 inches

**Undercut Width:**

0.031 inches

**Second Undercut Width:**

0.039 inches

**Second Undercut Diameter:**

Between 0.438 inches and 0.531 inches

**First End Taper Length:**

Between 0.031 inches and 0.094 inches

**Hardness Rating:**

36.0 rockwell c and 38.0 rockwell c

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Pin Head Diameter:**

Between 0.656 inches and 0.719 inches

**Surface Finish:**

63.0 microinches long shank

**Height:**

Between 0.031 inches and 0.094 inches

**Material:**

Steel comp 4130

**Material Specification:**

Astm a322 assn standard single material response or astm a331 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 1 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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