

View Online at <https://aerobasegroup.com/nsn/5315-00-685-0987>

First End Style:

Chamfered

Head Style:

Flat fillister

Diameter:

Between 0.245 inches and 0.247 inches

Effective Length:

Between 1.495 inches and 1.505 inches

Undercut Diameter:

Between 0.2285 inches and 0.2315 inches

Under Head Length:

Between 1.859 inches and 1.891 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

First End Taper Angle:

Between 44.8 degrees and 45.3 degrees

Pin Head Diameter:

Between 0.367 inches and 0.372 inches

Surface Finish:

63.0 microinches long shank

Height:

Between 0.495 inches and 0.505 inches

Material:

Steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1024 or steel comp 1025

Material Specification:

Aisi assn standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 1 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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