## NSN 5315-00-685-6612

Headless Shoulder Pin - Page 1 of 1



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First End Style:
Chamfered
Shank Length:
Between 0.085 inches and 0.087 inches
Shoulder Diameter:
Between 0.217 inches and 0.219 inches
Shank Diameter:
Between 0.1865 inches and 0.1870 inches
Overall Length:
Between 0.201 inches and 0.202 inches
First End Taper Length:
0.010 inches
Second End Relationship With First End:
Identical
Second Shank Diameter:
Between 0.1865 inches and 0.1870 inches
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
32.0 microinches outside diameter
Second Shank Length:
Between 0.085 inches and 0.087 inches
Material:
Steel comp 321
Material Specification:
Ams 5645 assn standard single material response
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0