NSN 5315-00-687-5211

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-687-5211

First Find Otales
First End Style:
Round
Shank Length:
Between 0.370 inches and 0.400 inches
Shoulder Diameter:
Between 0.334 inches and 0.354 inches
Shank Diameter:
Between 0.2475 inches and 0.2485 inches
Overall Length:
Between 0.925 inches and 0.955 inches
Undercut Diameter:
Between 0.2275 inches and 0.2285 inches
Undercut Width:
Between 0.010 inches and 0.030 inches
Second Undercut Width:
Between 0.010 inches and 0.030 inches
Second End Relationship With First End:
Identical
Hardness Rating:
22.0 rockwell c and 32.0 rockwell c
Second Shank Diameter:
Between 0.2475 inches and 0.2485 inches
First End Location:
Both ends
First End Outer Radius:
Between 0.005 inches and 0.115 inches
Surface Finish:
63.0 microinches outside diameter
Second Shank Length:
Between 0.465 inches and 0.505 inches
Material:
Steel comp 416f
Material Specification:
Ams 5610 assn standard single material response
Style Designator:
Undercut
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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Fiig: A212a0

