

View Online at <https://aerobasegroup.com/nsn/5315-00-687-5734>

First End Style:

Chamfered

Overall Length:

Between 1.594 inches and 1.625 inches

Diameter:

Between 0.374 inches and 0.375 inches

Effective Length:

Between 1.312 inches and 1.344 inches

Undercut Diameter:

Between 0.350 inches and 0.354 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

Second Undercut Width:

Between 0.028 inches and 0.031 inches

Undercut Radius:

0.005 inches

First End Taper Length:

Between 0.052 inches and 0.072 inches

Second End Relationship With First End:

Identical

Hardness Rating:

58.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

63.0 microinches shank end

Material:

Steel comp 1118

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0