

View Online at <https://aerobasegroup.com/nsn/5315-00-688-8066>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.3765 inches

**First Step Diameter:**

Between 0.4915 inches and 0.4920 inches

**First Step Length:**

1.023 inches

**Second Step Diameter:**

Between 0.3120 inches and 0.3123 inches

**Second Step Length:**

0.7155 inches

**Third Step Diameter:**

Between 0.184 inches and 0.190 inches

**Third Step Length:**

0.3765 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.185 inches and 0.193 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.177 inches and 0.197 inches

**First End Taper Length:**

Between 0.115 inches and 0.135 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

38.0 rockwell c and 44.0 rockwell c

**Thread Size:**

0.190 inches

**First End Location:**

Large end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

60.0 microinches

**Special Features:**

Shoulder bored and grooved--bore, 0.250 in. Diameter and 0.300 in. Deep, groove, 0.156 in. Wide and 0.119 in. Deep; undercut, 0.281 in. Diameter and 0.062 in. Wide between first and second steps; and undercut, 0.130 to 0.140 in. Diameter and 0.047 in. Wide between second and third steps

**Material:**

Copper alloy 172

**Material Specification:**

Qq-c-530, temper h federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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