## NSN 5315-00-689-3915

Headless Shoulder Pin - Page 1 of 1



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First Find Otday
First End Style:
Second End Style:
Square
Shank Length:
0.540 inches Shoulder Diameter:
0.250 inches
Shank Diameter:
Between 0.123 inches and 0.125 inches
Overall Length:
First End Taper Length:
Between 0.005 inches and 0.015 inches
Second End Relationship With First End:
Not identical
First End Location:
Shank end
First End Taper Angle:
45.0 degrees
Special Features:
0.127 in. Min, 0.133 in. Maximum diameter hole, 0.310 in.Deep in shoulder end, two tapped holes through shoulder wall 0.086-56 unc 2b thd
120 degrees apart
Material:
Steel comp 303
Material Specification:
Astm a582 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
171, 5.4.1 military standard single treatment response
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0