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**First End Style:**

Chamfered

**Second End Style:**

Oval

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.460 inches

**Taper Length:**

2.180 inches

**Taper Minor Diameter:**

Between 0.321 inches and 0.323 inches

**Taper Major Diameter:**

0.625 inches

**First End Taper Length:**

0.031 inches

**Grip Length:**

1.680 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Taper:**

1.000 per foot in inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Outer Radius:**

0.500 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Threaded at small end

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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