

View Online at <https://aerobasegroup.com/nsn/5315-00-692-3234>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.250 inches and 1.984 inches

Shoulder Diameter:

Between 0.497 inches and 0.498 inches

Shank Diameter:

Between 0.306 inches and 0.307 inches

Overall Length:

2.359 inches

First End Taper Length:

0.031 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.310 inches and 0.311 inches

First End Location:

Short shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches

Special Features:

Rockwell c scale 60 nom of shorter shank 0.875 in. From end; caseharden shorter shank end

Material:

Steel comp 1016

Material Specification:

Mil-s-866 military specification single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Mil-c-16232, type 1 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-866 spec.