

View Online at <https://aerobasegroup.com/nsn/5315-00-693-0634>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered and counterbored

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

0.140 inches

**Pinlength:**

2.000 inches

**Pindiameter:**

0.7500 inches

**Second End Counterbore Diameter:**

0.250 inches

**Second End Counterbore Depth:**

0.156 inches

**First End Taper Length:**

0.063 inches

**Second End Taper Length:**

Any acceptable

**Second End Relationship With First End:**

Not identical

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

Any acceptable

**Special Features:**

Drill hole one end 13/64 in. 1 in. Deep, tap 1/4 in. 28unf 2b thd size

**Material:**

Steel comp 6150

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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