

View Online at <https://aerobasegroup.com/nsn/5315-00-695-7777>

First End Style:

Chamfered

Head Style:

Flat chamfer

Diameter:

Between 0.5000 inches and 0.5005 inches

Effective Length:

1.399 inches

Undercut Diameter:

Between 0.485 inches and 0.490 inches

Under Head Length:

Between 1.672 inches and 1.703 inches

Undercut Width:

Between 0.078 inches and 0.109 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.135 inches and 0.145 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.203 inches and 0.234 inches

First End Taper Length:

Between 0.094 inches and 0.125 inches

Grip Length:

Between 1.453 inches and 1.484 inches

Features Provided:

Casehardened

Hardness Rating:

58.0 rockwell c

First End Taper Angle:

Between 14.5 degrees and 15.5 degrees

Pin Head Diameter:

Between 0.609 inches and 0.641 inches

Surface Finish:

32.0 microinches shank end

Height:

Between 0.141 inches and 0.172 inches

Material:

Steel comp 8620 or steel comp 8720

Material Specification:

Qq-s-624 federal specification all material responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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