

View Online at <https://aerobasegroup.com/nsn/5315-00-696-0272>

First End Style:

Chamfered

Shank Length:

Between 0.078 inches and 0.109 inches

Shoulder Diameter:

Between 0.4365 inches and 0.4368 inches

Shank Diameter:

Between 0.431 inches and 0.434 inches

Overall Length:

Between 0.859 inches and 0.891 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

Second Shank Diameter:

Between 0.431 inches and 0.434 inches

First End Location:

Both ends

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Surface Finish:

32.0 microinches outside diameter

Second Shank Length:

Between 0.078 inches and 0.109 inches

Material:

Steel comp 4140 or steel comp 3135 or steel comp 8635

Material Specification:

Sae assn standard all material responses

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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