

View Online at <https://aerobasegroup.com/nsn/5315-00-696-0789>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2b

Thread Direction:

Right-hand

Thread Length:

Between 1.188 inches and 1.250 inches

Shank Length:

Between 4.047 inches and 4.078 inches

Shoulder Diameter:

Between 0.485 inches and 0.500 inches

Shank Diameter:

Between 0.297 inches and 0.328 inches

Overall Length:

Between 5.359 inches and 5.438 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

Second End Taper Length:

Between 0.182 inches and 0.192 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

First End Location:

Shank end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Surface Finish:

63.0 microinches shoulder end

Second End Taper Angle:

Between 23.0 degrees and 27.0 degrees

Material:

Steel

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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