## NSN 5315-00-696-0789

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-696-0789 First End Style: Chamfered **Second End Style:** Chamfered **Thread Class:** 2b **Thread Direction:** Right-hand Thread Length: Between 1.188 inches and 1.250 inches **Shank Length:** Between 4.047 inches and 4.078 inches **Shoulder Diameter:** Between 0.485 inches and 0.500 inches **Shank Diameter:** Between 0.297 inches and 0.328 inches **Overall Length:** Between 5.359 inches and 5.438 inches First End Taper Length: Between 0.016 inches and 0.047 inches **Second End Taper Length:** Between 0.182 inches and 0.192 inches **Second End Relationship With First End:** Not identical **Thread Size:** 0.312 inches **First End Location:** Shank end First End Taper Angle: Between 43.0 degrees and 47.0 degrees **Surface Finish:** 63.0 microinches shoulder end **Second End Taper Angle:** Between 23.0 degrees and 27.0 degrees Material: Steel **Surface Treatment:** Cadmium **Surface Treatment Specification:** 

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Style Designator:** 

Shoulder

## NSN 5315-00-696-0789

Headless Shoulder Pin - Page 2 of 2



Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0