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**First End Style:**

Chamfered

**Overall Length:**

Between 4.609 inches and 4.641 inches

**Diameter:**

Between 1.458 inches and 1.478 inches

**Effective Length:**

3.744 inches

**Undercut Diameter:**

Between 1.245 inches and 1.255 inches

**Undercut Width:**

0.256 inches

**Second Undercut Width:**

0.256 inches

**Undercut Radius:**

Between 0.128 inches and 0.133 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.281 inches and 0.291 inches

**Second Hole Diameter:**

Between 0.281 inches and 0.291 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.297 inches and 0.328 inches

**Center To Center Distance Between Holes:**

Between 3.984 inches and 4.016 inches

**First End Taper Length:**

Between 0.109 inches and 0.141 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

230.0 brinell hultgren and 283.0 brinell hultgren

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

125.0 microinches shank end

**Material:**

Steel

**Surface Treatment:**

Zinc and chromate

**Surface Treatment Specification:**

Qq-z-325, type 2, class 2 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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