## NSN 5315-00-706-9195

Headless Grooved Pin - Page 1 of 2

First End Style:



View Online at https://aerobasegroup.com/nsn/5315-00-706-9195

Chamfered
Overall Length:
Between 4.609 inches and 4.641 inches
Diameter:
Between 1.458 inches and 1.478 inches
Effective Length:
3.744 inches
Undercut Diameter:
Between 1.245 inches and 1.255 inches
Undercut Width:
0.256 inches
Second Undercut Width:
0.256 inches
Undercut Radius:
Between 0.128 inches and 0.133 inches
Hole Arrangement Style:
Both end drilled
First Hole Diameter:
Between 0.281 inches and 0.291 inches
Second Hole Diameter:
Between 0.281 inches and 0.291 inches
Distance From Centerline Of Hole To End Of Pin:
Between 0.297 inches and 0.328 inches
Center To Center Distance Between Holes:
Between 3.984 inches and 4.016 inches
First End Taper Length:
Between 0.109 inches and 0.141 inches
Second End Relationship With First End:
Identical
Hardness Rating:
230.0 brinell hultgren and 283.0 brinell hultgren
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
125.0 microinches shank end
Material:
Steel
Surface Treatment:
Zinc and chromate

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## **Surface Treatment Specification:**

Qq-z-325, type 2, class 2 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

**Unit Of Measure:** 

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Demilitarization:

No

Fiig:

A212a0