

View Online at <https://aerobasegroup.com/nsn/5315-00-710-5461>

**First End Style:**

Counterbored w/o through hole

**Head Style:**

Flat chamfer

**Under Head Length:**

0.170 inches

**First Step Diameter:**

Between 0.142 inches and 0.147 inches

**First Step Length:**

Between 0.090 inches and 0.100 inches

**Second Step Diameter:**

Between 0.078 inches and 0.081 inches

**Second Step Length:**

Between 0.075 inches and 0.085 inches

**First End Counterbore Diameter:**

Between 0.041 inches and 0.046 inches

**First End Counterbore Depth:**

0.075 inches

**Pin Head Diameter:**

Between 0.228 inches and 0.233 inches

**Surface Finish:**

63.0 microinches shank end

**Height:**

0.037 inches

**Material:**

Copper alloy 360

**Material Specification:**

Qq-b-626, temper 1/2 hard federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification all treatment responses

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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