

View Online at <https://aerobasegroup.com/nsn/5315-00-710-5461>

First End Style:

Counterbored w/o through hole

Head Style:

Flat chamfer

Under Head Length:

0.170 inches

First Step Diameter:

Between 0.142 inches and 0.147 inches

First Step Length:

Between 0.090 inches and 0.100 inches

Second Step Diameter:

Between 0.078 inches and 0.081 inches

Second Step Length:

Between 0.075 inches and 0.085 inches

First End Counterbore Diameter:

Between 0.041 inches and 0.046 inches

First End Counterbore Depth:

0.075 inches

Pin Head Diameter:

Between 0.228 inches and 0.233 inches

Surface Finish:

63.0 microinches shank end

Height:

0.037 inches

Material:

Copper alloy 360

Material Specification:

Qq-b-626, temper 1/2 hard federal specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification all treatment responses

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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