NSN 5315-00-721-4829

Headless Shoulder Pin - Page 1 of 1



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First End Style:	
Chamfered	
Second End Style:	
Chamfered	
Shank Length:	
Between 0.240 inches and 0.26	i0 inches
Shoulder Width Across Flats:	
Between 0.238 inches and 0.24	8 inches
Shank Diameter:	
Between 0.1860 inches and 0.1	866 inches
Overall Length:	
Between 0.490 inches and 0.51	0 inches
First End Taper Length:	
0.006 inches	
Second End Taper Length:	
0.026 inches	
Second End Relationship Wit	h First End:
Not identical	
Hardness Rating:	
32.0 rockwell c and 36.0 rockv	vell c
First End Location:	
Shank end	
First End Taper Angle:	
Between 29.0 degrees and 31.0) degrees
Second End Taper Angle:	
Between 43.0 degrees and 47.0) degrees
Material:	
Steel comp 410	
Material Specification:	
Ams 5613 assn standard single	material response
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A212a0	