

View Online at <https://aerobasegroup.com/nsn/5315-00-722-9006>

First End Style:

Chamfered

Shank Length:

Between 0.250 inches and 0.293 inches

Shoulder Diameter:

Between 0.240 inches and 0.255 inches

Shank Diameter:

Between 0.1865 inches and 0.1870 inches

Overall Length:

Between 0.615 inches and 0.630 inches

Undercut Diameter:

Between 0.176 inches and 0.181 inches

Undercut Width:

Between 0.040 inches and 0.055 inches

Second Undercut Width:

Between 0.250 inches and 0.293 inches

Second Undercut Diameter:

Between 0.178 inches and 0.183 inches

First End Taper Length:

0.055 inches

Second End Relationship With First End:

Identical

Hardness Rating:

28.0 rockwell c and 34.0 rockwell c

Second Shank Diameter:

Between 0.1885 inches and 0.1890 inches

First End Location:

Both ends

First End Taper Angle:

30.0 degrees

Second Shank Length:

Between 0.192 inches and 0.220 inches

Material:

Steel comp 4340

Material Specification:

Ams 6415 assn standard single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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