

View Online at <https://aerobasegroup.com/nsn/5315-00-722-9010>

First End Style:

Chamfered

Shank Length:

Between 0.310 inches and 0.370 inches

Shoulder Diameter:

Between 0.270 inches and 0.280 inches

Shank Diameter:

0.189 inches

Overall Length:

0.925 inches

Undercut Diameter:

Between 0.178 inches and 0.186 inches

Undercut Width:

Between 0.025 inches and 0.055 inches

Second Undercut Width:

Between 0.025 inches and 0.055 inches

Second Undercut Diameter:

Between 0.178 inches and 0.186 inches

First End Taper Length:

0.050 inches

Second End Relationship With First End:

Identical

Hardness Rating:

28.0 rockwell c and 34.0 rockwell c

Second Shank Diameter:

0.189 inches

First End Location:

Both ends

First End Taper Angle:

30.0 degrees

Second Shank Length:

Between 0.435 inches and 0.480 inches

Material:

Steel comp 4340

Material Specification:

Ams 6415 assn standard single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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