NSN 5315-00-724-0325

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-724-0325

First End Style:	
Chamfered	
Second End Style:	
Oval	
Shank Length:	
Between 0.296 inches and 0.306 inches	
Shoulder Diameter:	
Between 0.370 inches and 0.380 inches	
Shank Diameter:	
Between 0.178 inches and 0.183 inches	
Overall Length:	
4.015 inches	
First End Taper Length:	
0.031 inches	
Second End Relationship With First End:	
Not identical	
Second Shank Diameter:	
Between 0.230 inches and 0.240 inches	
First End Location:	
Shank end	
First End Taper Angle:	
45.0 degrees	
Surface Finish:	
250.000 microinches	
Second End Outer Radius:	
0.250 inches	
Second Shank Length:	
3.656 inches	
Material:	
Steel comp 4130	
Material Specification:	
Mil-s-6758, cond f4 military specification single material response	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416, type 2, cl 2 federal specification single treatment response	
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.