

View Online at <https://aerobasegroup.com/nsn/5315-00-726-6497>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

1.155 inches

**Shoulder Diameter:**

Between 0.360 inches and 0.370 inches

**Shank Diameter:**

Between 0.183 inches and 0.185 inches

**Overall Length:**

Between 1.305 inches and 1.315 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.070 inches and 0.077 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.115 inches

**First End Taper Length:**

Between 0.015 inches and 0.025 inches

**Second End Taper Length:**

Between 0.016 inches and 0.047 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

40.0 rockwell c and 45.0 rockwell c

**Second Shank Diameter:**

Between 0.230 inches and 0.240 inches

**First End Location:**

Long end

**First End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Second End Taper Angle:**

Between 44.0 degrees and 46.0 degrees

**Second Shank Length:**

0.060 inches

**Material:**

Steel comp 8640 or steel comp 8645 or steel comp 8740

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-I-644, cl 1 military specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-I-644 spec.