

View Online at <https://aerobasegroup.com/nsn/5315-00-726-6497>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

1.155 inches

Shoulder Diameter:

Between 0.360 inches and 0.370 inches

Shank Diameter:

Between 0.183 inches and 0.185 inches

Overall Length:

Between 1.305 inches and 1.315 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.070 inches and 0.077 inches

Distance From Centerline Of Hole To End Of Pin:

0.115 inches

First End Taper Length:

Between 0.015 inches and 0.025 inches

Second End Taper Length:

Between 0.016 inches and 0.047 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

Second Shank Diameter:

Between 0.230 inches and 0.240 inches

First End Location:

Long end

First End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Second End Taper Angle:

Between 44.0 degrees and 46.0 degrees

Second Shank Length:

0.060 inches

Material:

Steel comp 8640 or steel comp 8645 or steel comp 8740

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Mil-I-644, cl 1 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-I-644 spec.