

View Online at <https://aerobasegroup.com/nsn/5315-00-730-5472>

Head Style:

Button (ratio of hgth/crrg over 0.190 to 0.300 inclusive)

Chamfer Length:

Any acceptable

Diameter:

Between 0.178 inches and 0.180 inches

Under Head Length:

Between 1.170 inches and 1.190 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.110 inches

Pin Chamfer Angle:

Any acceptable

Pin Head Diameter:

Between 0.203 inches and 0.234 inches

Surface Finish:

63.0 microinches shank end

Height:

Any acceptable

Material:

Steel comp 4023 or steel comp 1320

Material Specification:

Qq-s-624 federal specification all material responses

Surface Treatment:

Phosphate

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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