NSN 5315-00-732-3006

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-732-3006 First End Style: Chamfered Second End Style: Counterbored w/thru hole **Shank Length:** 0.312 inches **Shoulder Diameter:** Between 0.8120 inches and 0.8125 inches **Shank Diameter:** Between 0.498 inches and 0.499 inches **Overall Length:** 2.593 inches **Undercut Diameter:** 0.370 inches **Undercut Width:** 0.125 inches **Second Undercut Width:** 0.125 inches **Second Undercut Diameter:** 0.370 inches First End Counterbore Diameter: 0.3281 inches **Second End Counterbore Diameter:** 0.3281 inches **First End Counterbore Depth:** 0.1562 inches **Second End Counterbore Depth:** 0.156 inches First End Taper Length: 0.031 inches **Second End Taper Length:** 0.031 inches Second End Relationship With First End: Not identical **Second Shank Diameter:** 0.812 inches **First End Location:**

Short shank end

First End Taper Angle:

45.0 degrees

Criticality Code Justification:

Aavh and aaze

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Surface Finish:
125.000 microinches
Second End Taper Angle:
45.0 degrees
Second Shank Length:
1.594 inches
Material:
Steel comp 1020
Surface Treatment:
Phosphate
Style Designator:
Undercut
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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