

View Online at <https://aerobasegroup.com/nsn/5315-00-736-4290>

First End Style:

Chamfered

Overall Length:

4.938 inches

Diameter:

1.249 inches

Effective Length:

4.438 inches

Undercut Diameter:

Between 1.191 inches and 1.199 inches

Undercut Width:

Between 0.056 inches and 0.060 inches

Undercut Radius:

0.005 inches

First End Taper Length:

0.125 inches

Second End Relationship With First End:

Identical

Hardness Rating:

28.0 rockwell c and 34.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

15.0 degrees

Surface Finish:

63.0 microinches shank end

Material:

Steel comp 4140 or steel comp 8640 or steel comp 8740

Material Specification:

Qq-s-624 federal specification all material responses

Surface Treatment:

Phosphate

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0