

View Online at <https://aerobasegroup.com/nsn/5315-00-739-3317>

First End Style:

Chamfered

Head Style:

Flat

Under Head Length:

Between 0.460 inches and 0.480 inches

First Step Diameter:

Between 0.179 inches and 0.181 inches

First Step Length:

Between 0.062 inches and 0.072 inches

Second Step Diameter:

Between 0.1395 inches and 0.1400 inches

Second Step Length:

Between 0.166 inches and 0.180 inches

Third Step Diameter:

Between 0.0835 inches and 0.0840 inches

Third Step Length:

Between 0.218 inches and 0.242 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Hardness Rating:

45.0 rockwell c and 50.0 rockwell c

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Pin Head Diameter:

Between 0.245 inches and 0.255 inches

Surface Finish:

10.0 microinches large shank

Special Features:

R0.015 in.Min 0.025 in. Maximum wide, 0.044 in.Min 0.056 in. Maximum deep grinding relief under head on first shoulder and 0.033 in.Min 0.037 in. Maximum hole through shoulder 0.082 in. Min 0.102 in. Maximum from centerline of hole to end

Height:

Between 0.050 inches and 0.070 inches

Material:

Steel comp 615

Material Specification:

Ams 5616 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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