

View Online at <https://aerobasegroup.com/nsn/5315-00-740-3905>

First End Style:

Chamfered

Head Style:

Flat

Under Head Length:

Between 0.740 inches and 0.760 inches

First Step Diameter:

Between 0.175 inches and 0.181 inches

First Step Length:

Between 0.078 inches and 0.0821 inches

Second Step Diameter:

Between 0.1235 inches and 0.1240 inches

Second Step Length:

0.678 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.033 inches and 0.037 inches

Distance From Centerline Of Hole To End Of Pin:

0.102 inches

First End Taper Length:

Between 0.010 inches and 0.030 inches

Hardness Rating:

45.0 rockwell c and 50.0 rockwell c

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Pin Head Diameter:

Between 0.245 inches and 0.255 inches

Surface Finish:

10.0 microinches large shank

Special Features:

First step flat 0.140 in. Across

Height:

Between 0.050 inches and 0.070 inches

Material:

Steel comp 615

Material Specification:

Ams 5616 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0