

View Online at <https://aerobasegroup.com/nsn/5315-00-741-4438>

**First End Style:**

Chamfered

**Overall Length:**

Between 2.428 inches and 2.448 inches

**Diameter:**

Between 0.3040 inches and 0.3050 inches

**Effective Length:**

2.314 inches

**Undercut Diameter:**

Between 0.281 inches and 0.285 inches

**Undercut Width:**

Between 0.028 inches and 0.036 inches

**Second Undercut Width:**

Between 0.028 inches and 0.036 inches

**First End Taper Length:**

Between 0.006 inches and 0.026 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

Between 44.5 degrees and 45.5 degrees

**Surface Finish:**

12.0 microinches shank end

**Special Features:**

0.125 in. Diameter center drilled both ends

**Material:**

Steel

**Material Specification:**

Qq-s-689 federal specification single material response or an-qq-s-690 federal specification single material response

**Surface Treatment:**

Zinc

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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