

View Online at <https://aerobasegroup.com/nsn/5315-00-741-4439>

First End Style:

Chamfered

Overall Length:

Between 0.943 inches and 0.963 inches

Diameter:

Between 0.362 inches and 0.365 inches

Effective Length:

Between 0.760 inches and 0.770 inches

Undercut Diameter:

Between 0.339 inches and 0.344 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

Second Undercut Width:

Between 0.028 inches and 0.031 inches

First End Taper Length:

Between 0.005 inches and 0.025 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

12.0 microinches shank end

Special Features:

0.125 in. Diameter center drilled both ends and center groove 0.625 in. Width 0.435 to 0.455 in. Lg from ends

Material:

Steel comp 4820h

Material Specification:

Qq-s-624, comp 4820h federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 1 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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