

View Online at <https://aerobasegroup.com/nsn/5315-00-741-4439>

**First End Style:**

Chamfered

**Overall Length:**

Between 0.943 inches and 0.963 inches

**Diameter:**

Between 0.362 inches and 0.365 inches

**Effective Length:**

Between 0.760 inches and 0.770 inches

**Undercut Diameter:**

Between 0.339 inches and 0.344 inches

**Undercut Width:**

Between 0.028 inches and 0.031 inches

**Second Undercut Width:**

Between 0.028 inches and 0.031 inches

**First End Taper Length:**

Between 0.005 inches and 0.025 inches

**Features Provided:**

Casehardened

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

40.0 rockwell c and 45.0 rockwell c

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

12.0 microinches shank end

**Special Features:**

0.125 in. Diameter center drilled both ends and center groove 0.625 in. Width 0.435 to 0.455 in. Lg from ends

**Material:**

Steel comp 4820h

**Material Specification:**

Qq-s-624, comp 4820h federal specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 1 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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