

View Online at <https://aerobasegroup.com/nsn/5315-00-768-0175>

First End Style:

Chamfered

Second End Style:

Radius

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.340 inches

Shank Length:

Between 0.925 inches and 0.955 inches

Shoulder Diameter:

Between 0.3110 inches and 0.3115 inches

Shank Diameter:

Between 0.184 inches and 0.190 inches

Overall Length:

Between 1.850 inches and 1.910 inches

Internal Drive Style:

Slot

Second End Corner Radius:

0.120 inches

First End Taper Length:

0.040 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Special Features:

0.060 in. Wide slot x 0.050 in. Min 0.90 in. Maximum depth on radius end

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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