

View Online at <https://aerobasegroup.com/nsn/5315-00-768-8465>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Between 0.167 inches and 0.177 inches

Shoulder Diameter:

Between 0.364 inches and 0.384 inches

Shank Diameter:

Between 0.3110 inches and 0.3115 inches

Overall Length:

Between 0.459 inches and 0.479 inches

First End Taper Length:

Between 0.006 inches and 0.026 inches

Second End Taper Length:

Between 0.021 inches and 0.041 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Second Shank Diameter:

Between 0.3260 inches and 0.3265 inches

First End Location:

Short shank end

First End Taper Angle:

44.0 degrees

Surface Finish:

32.0 microinches large shank

Second End Taper Angle:

46.0 degrees

Second Shank Length:

Between 0.222 inches and 0.242 inches

Special Features:

Surface finish 63.0icr0 inch shoulder

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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