

View Online at <https://aerobasegroup.com/nsn/5315-00-768-8465>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.167 inches and 0.177 inches

**Shoulder Diameter:**

Between 0.364 inches and 0.384 inches

**Shank Diameter:**

Between 0.3110 inches and 0.3115 inches

**Overall Length:**

Between 0.459 inches and 0.479 inches

**First End Taper Length:**

Between 0.006 inches and 0.026 inches

**Second End Taper Length:**

Between 0.021 inches and 0.041 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Second Shank Diameter:**

Between 0.3260 inches and 0.3265 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

44.0 degrees

**Surface Finish:**

32.0 microinches large shank

**Second End Taper Angle:**

46.0 degrees

**Second Shank Length:**

Between 0.222 inches and 0.242 inches

**Special Features:**

Surface finish 63.0icr0 inch shoulder

**Material:**

Steel comp 410

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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