

View Online at <https://aerobasegroup.com/nsn/5315-00-770-7607>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.125 inches and 0.156 inches

**Shank Length:**

Between 0.584 inches and 0.604 inches

**Shoulder Diameter:**

Between 0.436 inches and 0.446 inches

**Shank Diameter:**

0.190 inches

**Overall Length:**

Between 1.364 inches and 1.404 inches

**Internal Drive Style:**

Slot

**First End Taper Length:**

0.031 inches

**Second End Taper Length:**

0.062 inches

**Thready Qty Per Inch (tpi):**

24

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Special Features:**

Drilled hole from shoulder end 0.250 in. Diameter by 0.562 in. Deep

**Material:**

Steel comp 1137

**Material Specification:**

Qq-s-637 federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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