## NSN 5315-00-780-6520

Headless Shoulder Pin - Page 1 of 2



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| First End Style:                                     |
|--|
| Chamfered  |
| Shank Length:  |
| Between 0.295 inches and 0.320 inches                |
| Shoulder Diameter:                                   |
| Between 0.235 inches and 0.240 inches                |
| Shank Diameter:                                      |
| 0.184 inches   |
| Overall Length:                                      |
| Between 0.860 inches and 0.890 inches                |
| Undercut Diameter:                                   |
| Between 0.173 inches and 0.178 inches                |
| Undercut Width:                                      |
| Between 0.040 inches and 0.055 inches                |
| Second Undercut Width:                               |
| Between 0.040 inches and 0.055 inches                |
| Second Undercut Diameter:                            |
| Between 0.179 inches and 0.184 inches                |
| First End Taper Length:                              |
| Between 0.015 inches and 0.030 inches                |
| Second End Relationship With First End:              |
| Identical  |
| Second Shank Diameter:                               |
| 0.184 inches   |
| First End Location:                                  |
| Both ends  |
| First End Taper Angle:                               |
| 45.0 degrees   |
| Second Shank Length:                                 |
| Between 0.425 inches and 0.450 inches                |
| Material:  |
| Nickel alloy   |
| Material Specification:                              |
| Ams 5661 fscm 81343 mfr ref single material response |
| Style Designator:                                    |
| Undercut   |
| Shelf Life:  |
| N/a  |
| Unit Of Measure:                                     |
|  |
| Demilitarization:                                    |
| No   |

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**Fiig:** A212a0

