

View Online at <https://aerobasegroup.com/nsn/5315-00-792-7101>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.470 inches

Shank Length:

0.450 inches

Shoulder Diameter:

Between 0.300 inches and 0.310 inches

Shank Diameter:

Between 0.270 inches and 0.274 inches

Overall Length:

1.010 inches

First End Taper Length:

0.300 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Unthreaded end

First End Tip Radius:

0.090 inches

Surface Finish:

125.0 microinches

Second Shank Length:

0.520 inches

Material:

Steel comp 347

Material Specification:

Qq-s-763 federal specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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