

View Online at <https://aerobasegroup.com/nsn/5315-00-807-9439>

First End Style:

Chamfered

Overall Length:

Between 3.240 inches and 3.260 inches

Diameter:

Between 0.8735 inches and 0.8740 inches

Effective Length:

Between 3.000 inches and 3.005 inches

Undercut Diameter:

Between 0.818 inches and 0.824 inches

Undercut Width:

Between 0.046 inches and 0.049 inches

Second Undercut Width:

Between 0.046 inches and 0.049 inches

First End Taper Length:

Between 0.021 inches and 0.041 inches

Features Provided:

Casehardened

Second End Relationship With First End:

Identical

Hardness Rating:

36.0 rockwell c and 42.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

32.0 microinches shank end

Material:

Steel comp 324

Material Specification:

Qq-s-763 federal specification single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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