NSN 5315-00-820-6277

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-820-6277 First End Style: Chamfered Second End Style: Pointed **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 2.500 inches **Shank Length:** 2.500 inches **Shoulder Diameter:** Between 0.619 inches and 0.621 inches **Shank Diameter:** 0.500 inches **Overall Length:** 7.125 inches First End Taper Length: 0.062 inches **Second End Taper Length:** 0.312 inches Second End Relationship With First End: Not identical **Thread Size:** 0.500 inches First End Location: Threaded end First End Taper Angle: 45.0 degrees **Surface Finish:** 63.0 microinches shoulder end **Second End Taper Angle:** 90.0 degrees **Special Features:** Thd releived groove 0.125 in. W 0.062 in. Radius and point, shoulder end hardened to rockwell c scale 62 min Material: Steel comp w112 **Material Specification:**

Style Designator: Shoulder

Qq-t-580 federal specification single material response

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Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:

No

Fiig:

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