NSN 5315-00-820-6860

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-820-6860 First End Style: Chamfered **Second End Style:** Chamfered **Shank Length:** 0.206 inches **Shoulder Diameter:** Between 0.3093 inches and 0.3098 inches **Shank Diameter:** Between 0.2397 inches and 0.2400 inches **Overall Length:** 0.690 inches First End Taper Length: 0.040 inches **Second End Taper Length:** 0.120 inches Second End Relationship With First End: Not identical **Second Shank Diameter:** Between 0.279 inches and 0.283 inches **First End Location:** Short shank end First End Taper Angle: 15.0 degrees **Surface Finish:** 20.0 microinches short shank end **Second End Taper Angle:** 15.0 degrees Second Shank Length: 0.340 inches Material: Iron alloy 651 or iron alloy 652 **Material Specification:** Ams 5721 assn standard 1st material response or ams 5724 assn standard 2nd material response **Surface Treatment: Passivate Surface Treatment Specification:** Mil-s-5002 military specification single treatment response **Style Designator:** Shoulder

N/a

Shelf Life:

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Unit Of Mea	sure:
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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5002 spec.