

View Online at <https://aerobasegroup.com/nsn/5315-00-821-8530>

First End Style:

Chamfered

Shank Length:

Between 2.030 inches and 2.110 inches

Shoulder Diameter:

Between 0.620 inches and 0.630 inches

Shank Diameter:

Between 0.365 inches and 0.375 inches

Overall Length:

Between 2.960 inches and 3.040 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.187 inches and 0.192 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.200 inches and 0.220 inches

First End Taper Length:

Between 0.020 inches and 0.100 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

Between 44.5 degrees and 45.5 degrees

Second Shank Length:

Between 2.030 inches and 2.110 inches

Material:

Steel comp 4130

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 1 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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