NSN 5315-00-830-5162

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-830-5162

First End Style:	
Chamfered	
Second End Style:	
Square	
Shank Length:	
0.904 inches	
Shoulder Diameter:	
Between 1.2485 inches and 1.2495 inches	
Shank Diameter:	
Between 0.9985 inches and 0.9995 inches	
Overall Length:	
4.000 inches	
Hole Arrangement Style:	
One end drilled	
First Hole Diameter:	
Between 0.254 inches and 0.256 inches	
Distance From Centerline Of Hole To End Of Pin:	
1.628 inches	
First End Taper Length:	
0.060 inches	
Second End Relationship With First End:	
Not identical	
First End Location:	
Shoulder end	
First End Taper Angle:	
45.0 degrees	
Surface Finish:	
125.0 microinches	
Special Features:	
Body hollowed 0.860 in. Dia, 2.800 in. Dp then 0.500 in. Diameter for 0.690 in.; cadmium plate od only, shot peen and chrome plate both	
ends	
Material:	
Steel	
Material Specification:	
Mil-s-7108, c1 military specification single material response	
Surface Treatment:	
Cadmium and chromium	
Style Designator:	
Shoulder	
Shelf Life:	
N/a	
Unit Of Measure:	
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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-7108 spec.