

View Online at <https://aerobasegroup.com/nsn/5315-00-838-1369>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.4685 inches

Shank Length:

0.8435 inches

Shoulder Diameter:

0.750 inches

Shank Diameter:

Between 0.3110 inches and 0.3120 inches

Overall Length:

1.500 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

0.438 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

Second Shank Diameter:

Between 0.3110 inches and 0.3120 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

250.000 microinches

Second End Taper Angle:

8.0 degrees

Second Shank Length:

0.8435 inches

Special Features:

Slot on centerline of unthreaded end 0.0625 w 0.0937 deep ending in 1/32 radius

Material:

Steel comp 4130

Material Specification:

Mil-s-6858 military specification single material response

Surface Treatment:

Cadmium

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6858 spec.