

View Online at <https://aerobasegroup.com/nsn/5315-00-839-0812>

First End Style:

Chamfered

Second End Style:

Radius

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.280 inches and 0.320 inches

Shank Length:

Between 0.520 inches and 0.540 inches

Shoulder Width Across Flats:

Between 0.367 inches and 0.376 inches

Shank Diameter:

0.125 inches

Overall Length:

Between 1.600 inches and 1.645 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.100 inches and 0.130 inches

Second End Corner Radius:

Between 0.005 inches and 0.015 inches

First End Taper Length:

Between 0.020 inches and 0.050 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Thread Size:

0.190 inches

Second Shank Diameter:

0.188 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second Shank Length:

Between 0.520 inches and 0.540 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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