## NSN 5315-00-841-1841

Headless Shoulder Pin - Page 1 of 2



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First End Style: Chamfered

Second End Style:

Chamfered

Thread Class:

3a

## **Thread Direction:**

**Right-hand** 

**Thread Length:** 

0.438 inches

Shank Length:

0.688 inches

Shoulder Width Across Flats:

0.375 inches

Shank Diameter:

Between 0.184 inches and 0.190 inches

**Overall Length:** 

1.438 inches

First End Taper Length:

0.031 inches

Second End Taper Length:

0.125 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.210 inches and 0.215 inches

**First End Location:** 

Threaded end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

30.0 degrees

Second Shank Length:

0.500 inches

Material:

Steel comp 4130

Material Specification:

Mil-s-6758, cond f4 military specification single material response

Surface Treatment:

Cadmium and chromate

## NSN 5315-00-841-1841

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Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.

