

View Online at <https://aerobasegroup.com/nsn/5315-00-849-8503>

First End Style:

Chamfered

Shank Length:

Between 0.080 inches and 0.090 inches

Shoulder Diameter:

Between 0.180 inches and 0.190 inches

Shank Diameter:

Between 0.12525 inches and 0.12575 inches

Overall Length:

Between 0.185 inches and 0.215 inches

First End Taper Length:

Between 0.020 inches and 0.030 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Second Shank Diameter:

Between 0.12525 inches and 0.12575 inches

First End Location:

Both ends

First End Taper Angle:

Between 28.0 degrees and 32.0 degrees

Criticality Code Justification:

Aaze and cqtr

Surface Finish:

32.0 microinches large shank

Second Shank Length:

Between 0.080 inches and 0.090 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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