

View Online at <https://aerobasegroup.com/nsn/5315-00-851-2687>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.109 inches and 0.141 inches

**Shoulder Diameter:**

Between 0.120 inches and 0.125 inches

**Shank Diameter:**

Between 0.047 inches and 0.078 inches

**Overall Length:**

Between 0.250 inches and 0.260 inches

**First End Taper Length:**

Between 0.005 inches and 0.015 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.092 inches and 0.093 inches

**First End Location:**

Small end

**First End Taper Angle:**

Between 42.0 degrees and 48.0 degrees

**Second Shank Length:**

Between 0.105 inches and 0.115 inches

**Special Features:**

Larger diameter end drilled 0.057 to 0.067 in. Diameter 0.031 to 0.062 in. Deep

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, cond a federal specification single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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