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**First End Style:**

Chamfered

**Head Style:**

Knurled no. 1

**Diameter:**

Between 0.490 inches and 0.494 inches

**Effective Length:**

Between 1.190 inches and 1.210 inches

**Undercut Diameter:**

Between 0.365 inches and 0.385 inches

**Under Head Length:**

Between 1.460 inches and 1.580 inches

**Undercut Radius:**

Between 0.010 inches and 0.030 inches

**Hole Arrangement Style:**

Drilled through head

**First Hole Diameter:**

Between 0.124 inches and 0.129 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 1.650 inches and 1.770 inches

**First End Taper Length:**

Between 0.170 inches and 0.230 inches

**Grip Length:**

Between 1.240 inches and 1.280 inches

**First End Taper Angle:**

29.5 degrees

**Pin Head Diameter:**

Between 0.590 inches and 0.650 inches

**Surface Finish:**

125.0 microinches

**Height:**

Between 0.350 inches and 0.410 inches

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732, cond ht-115 military specification single material response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-18732 spec.