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15-00-858-6638

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Headless Shoulder Pin - Page 1 of 2
View Online at https://aerobasegroup.com/nsn/5315
First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.438 inches
Shank Length:
0.513 inches
Shoulder Diameter:
0.750 inches
Shank Diameter:
Between 0.247 inches and 0.249 inches
Overall Length:
1.750 inches
First End Taper Length:
0.031 inches
Second End Taper Length:
0.188 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.250 inches
Second Shank Diameter:
0.250 inches
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Second End Taper Angle:
15.0 degrees
Second Shank Length:
0.766 inches
Material:
Steel comp 303
Material Specification:
Astm a582 assn standard single material response
Surface Treatment:
Passivate

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Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-f-14072 spec.