

View Online at <https://aerobasegroup.com/nsn/5315-00-866-0765>

First End Style:

Chamfered

Head Style:

Flat fillister

Diameter:

Between 0.2475 inches and 0.2485 inches

Effective Length:

Between 0.350 inches and 0.360 inches

Undercut Diameter:

Between 0.220 inches and 0.230 inches

Under Head Length:

Between 0.475 inches and 0.495 inches

Undercut Radius:

Between 0.025 inches and 0.030 inches

First End Taper Length:

Between 0.050 inches and 0.070 inches

Grip Length:

Between 0.362 inches and 0.375 inches

Hardness Rating:

35.0 rockwell c and 39.0 rockwell c

First End Taper Angle:

Between 13.0 degrees and 17.0 degrees

Pin Head Diameter:

Between 0.342 inches and 0.343 inches

Surface Finish:

32.0 microinches outside diameter

Height:

Between 0.135 inches and 0.145 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Chromium

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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